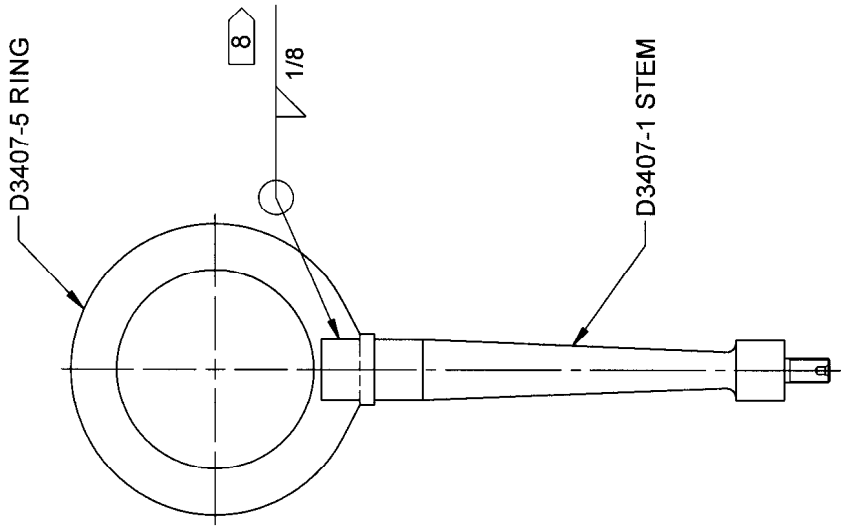
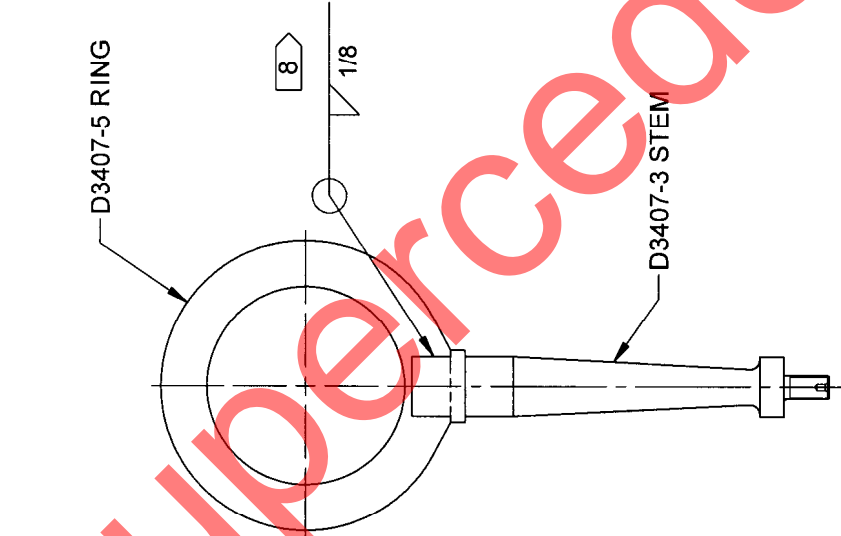


QTY -041	QTY -043	PART NUMBER	DESCRIPTION
X		D3407-041	TOW RING
	X	D3407-043	TOW RING
1		D3407-1	STEM
	1	D3407-3	STEM
1	1	D3407-5	RING



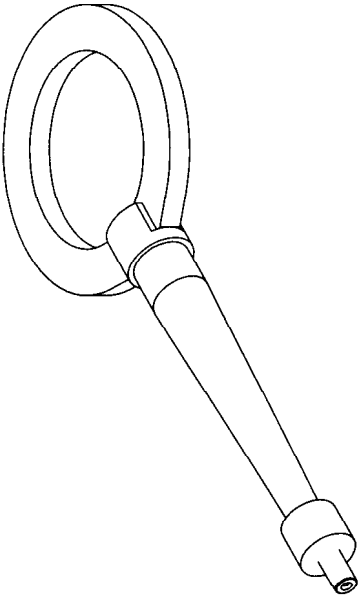
D3407-041 TOW RING









D3407-043 TOW RING

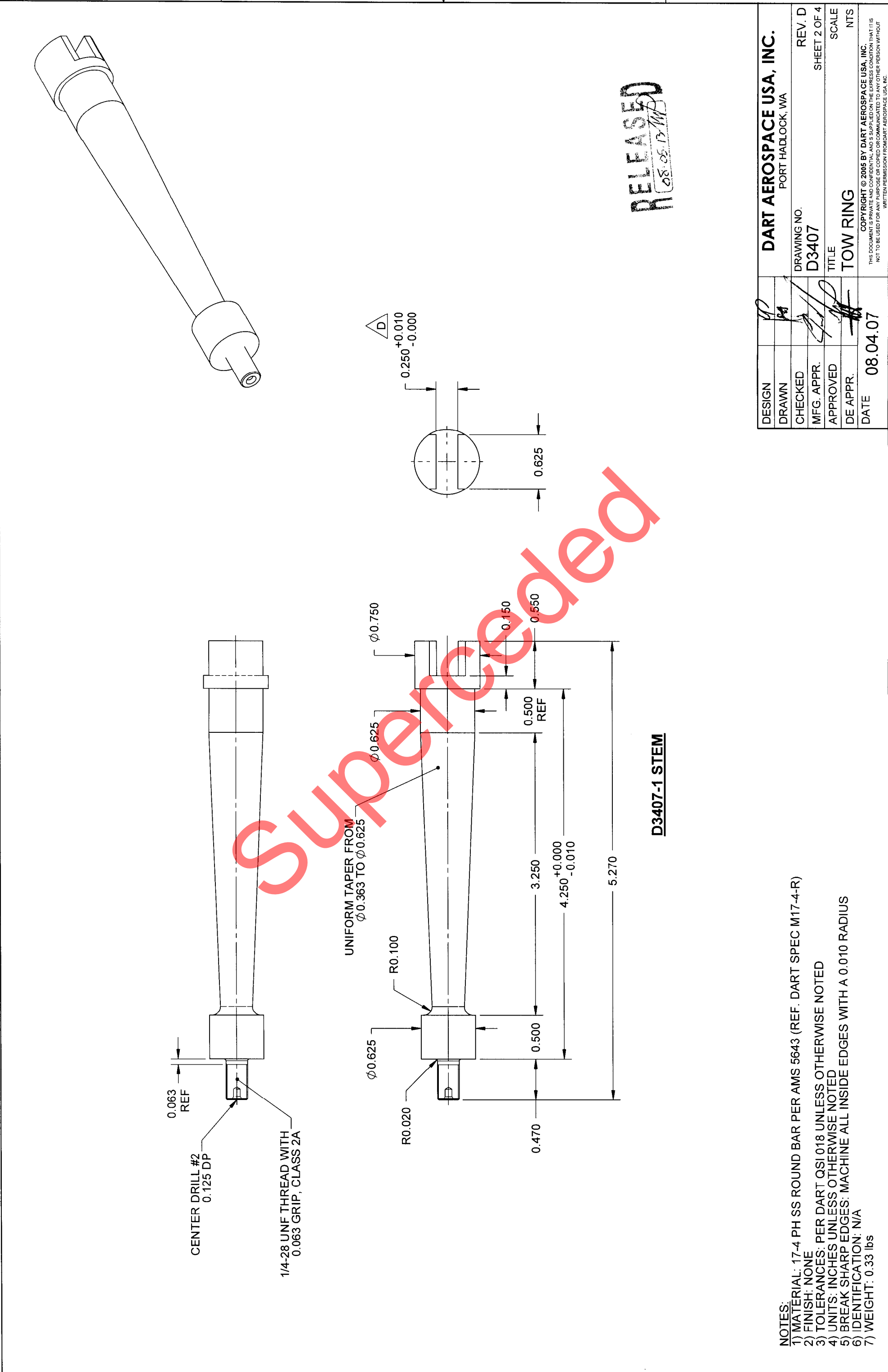
NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3 (EXCEPT THREADS)
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: D3407-041 - 0.60 lbs, D3407-043 - 0.53 lbs
- 8) WELD PER DART QSI 004 ON ALL EDGES BETWEEN STEM AND RING



RELEASED
R 05-13-14

D	D3407-1/-3 SLOT WAS ROUND NOW FLAT FOR ASSEMBLY WITH D3407-5 (ZN C2-2, C2-3); D3407-5 WAS ROUND NOW FLAT ON ONE END FOR ASSEMBLY WITH D3407-1/-3 (ZN B6-4); REASON: PRODUCTION FACILITY			PH	08.04.07
C	-1/-3 LONGER FOR FIT W/WASHER			CP	05.09.09
B	UPDATE DIAMETER, THREAD CLASS ADDED			CP	05.06.17
A	NEW ISSUE			CP	05.03.16
REV.	DESCRIPTION			BY	DATE
DESIGN	     			DART AEROSPACE USA, INC. PORT HADLOCK, WA	
DRAWN					
CHECKED					
MFG. APPR.					
APPROVED					
DE APPR.	TOW RING			SCALE NTS	
DATE	08.04.07	DRAWING NO. D3407		REV. D SHEET 1 OF 4	
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NOTES:
1) MATERIAL: 17-4 PH SS ROUND BAR PER AMS 5643 (REF. DART SPEC M17-4-R)
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: MACHINE ALL INSIDE EDGES WITH A 0.010 RADIUS
6) IDENTIFICATION: N/A
7) WEIGHT: 0.33 lbs

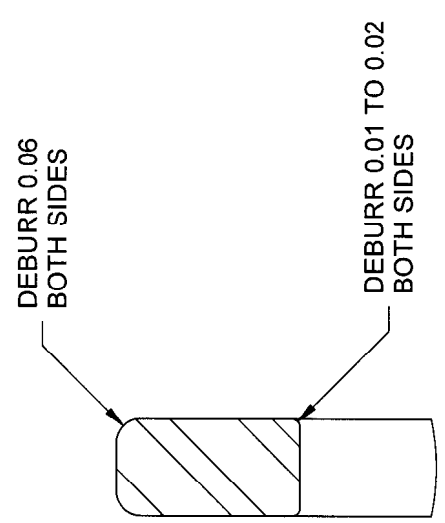
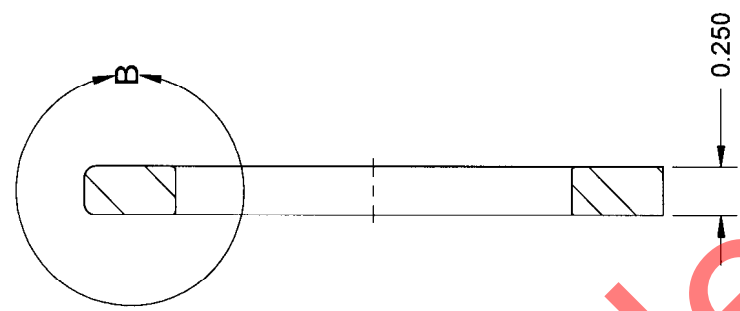
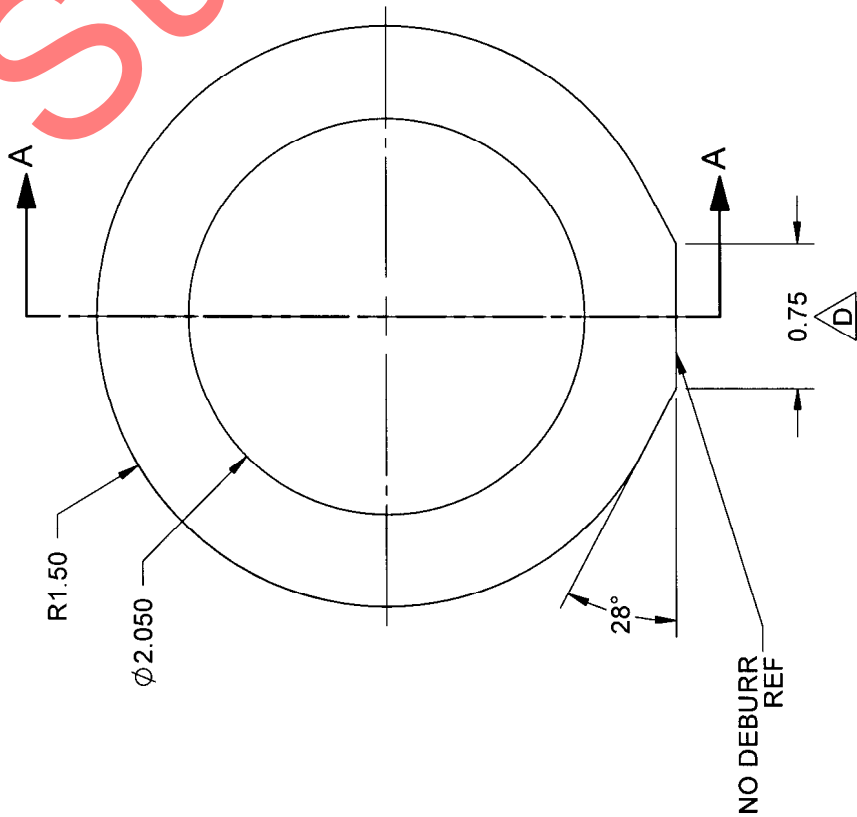
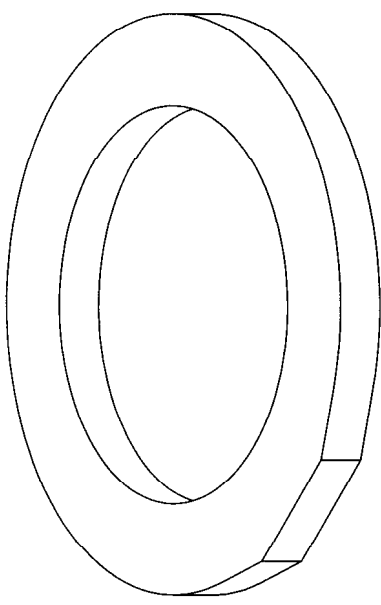
DESIGN	P	DART AEROSPACE USA, INC.	A
DRAWN	PA	PORT HADLOCK, WA	
CHECKED		DRAWING NO.	REV. D
MFG. APPR.		D3407	SHEET 2 OF 4
APPROVED		TITLE	SCALE
DE APPR.		TOW RING	NTS
DATE	08.04.07	COPYRIGHT © 2005 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

A

7) WEIGHT: 0.27 lbs

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Superceded



D3407-5 RING

SECTION A-A

DETAIL B
SCALE 2X

RELEASED
R 05-05-13-111

- NOTES:
- 1) MATERIAL: 17-4 PH SS BAR PER AMS 5604/5643 (REF. DART SPEC M17-4-B)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.27 lbs

DESIGN			DART AEROSPACE USA, INC.
DRAWN			PORT HADLOCK, WA
CHECKED			DRAWING NO.
MFG. APPR.			D3407
APPROVED			TITLE
DE APPR.			TOW RING
DATE	08.04.07		SCALE
			NTS

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